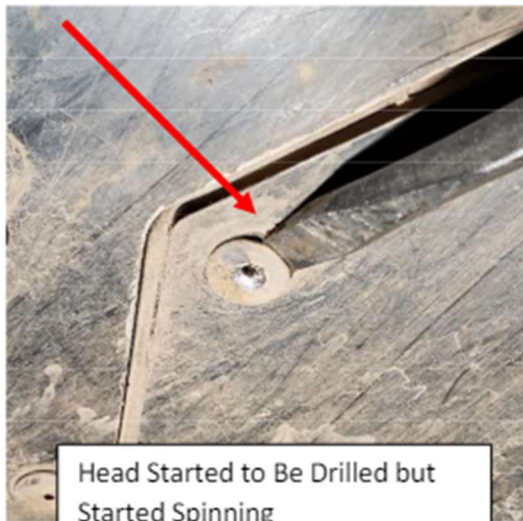


Product: Can-Am Skid Plate Bolt Conversion

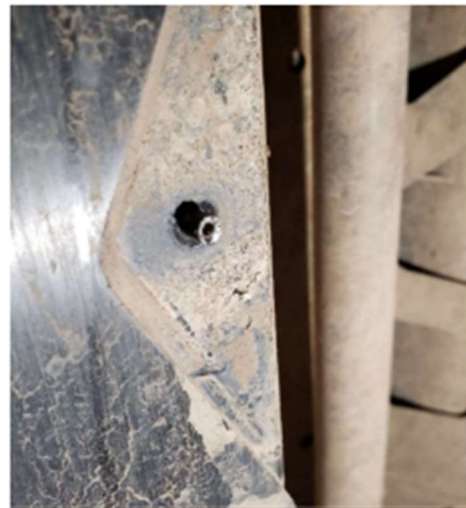
Disclaimer: Use eye protection and be aware of hot metal chips and drill bits during installation.

Instructions:

- Start by cleaning the skid plates and OEM rivets off to lessen the risk of dirt falling in your face and to make it easier to see the components. Once the skid plates are off this would be the best time to check things like your U-Joints and carrier bearing for free play and wear.
- Removing OEM Rivets
 - Quickest way to remove is by use of an air hammer with a v-chisel. Wedge the chisel under the head and hammer the head off of the rivet. If you don't have the air hammer see the drilling option.
 - Drilling
 - Using a 7/32" drill bit, drill the heads off of the OEM rivets by drilling into the center of the rivet. If you have speed settings, use the lower rpm for all rivets and holes drilled in the installation process. **IF** the rivet starts to spin, stop drilling. Continuing to spin the rivet while drilling may cause the skid plate to melt and cause damage. If the rivet is spinning, take a flat head screwdriver and wedge it behind the rivet flange to hold the rivet in place. It may take a hammer to wedge the screwdriver in place. Sometimes once you have the screw driver behind the head of the rivet a couple of hits with the hammer will bread of the rivet head.



Head Started to Be Drilled but Started Spinning
Screw Driver wedged behind to hold

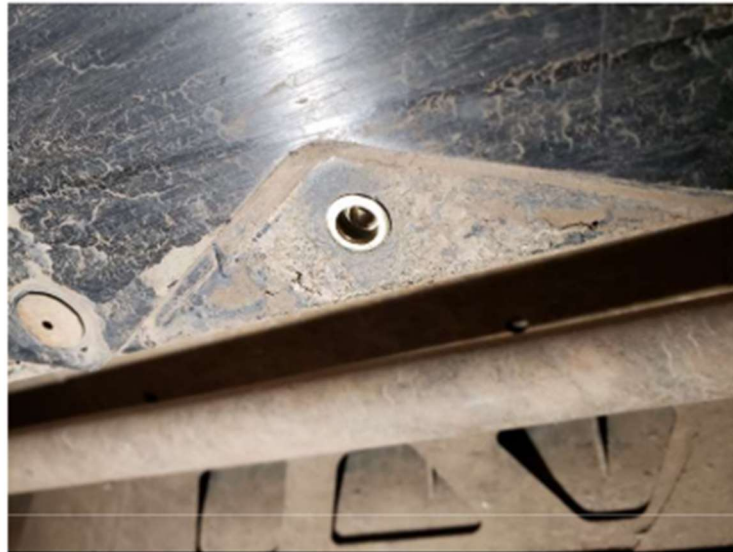


Rivet Head Drilled off properly

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- Continue this process for all the rivets for each skid plate. It is suggested that you do one skid plate at a time starting with the from center working your way back to the one under the motor. This process may be time consuming so allow yourself time to work on the project.
- Keep a mental not of where all the rivet locations are for the rivnut installation. If you question a hole lift the skid plate back into place to see if the holes line up with the holes in the frame.
- **Installing Rivnuts**
 - Push the remaining part of the rivet up into the hole to get it out of the way for drilling the rivnut pilot hole.
 - Using a 10mm drill, drill in the center of the rivet holes. Be sure to drill square to the frame. If not drilled properly there may be a chance that the rivnut does not grab properly when installed into the frame.
 - Clean any burrs off from the holes just drilled to ensure that the rivnut seats flush with the frame. If this is not done it may be difficult to install bolts later on.
 - Install the rivnuts into the holes drilled. Installing the rivnut may vary depending on the tool so please see the instructions for the tool you are using or the tool supplied with your kit if you ordered that option.

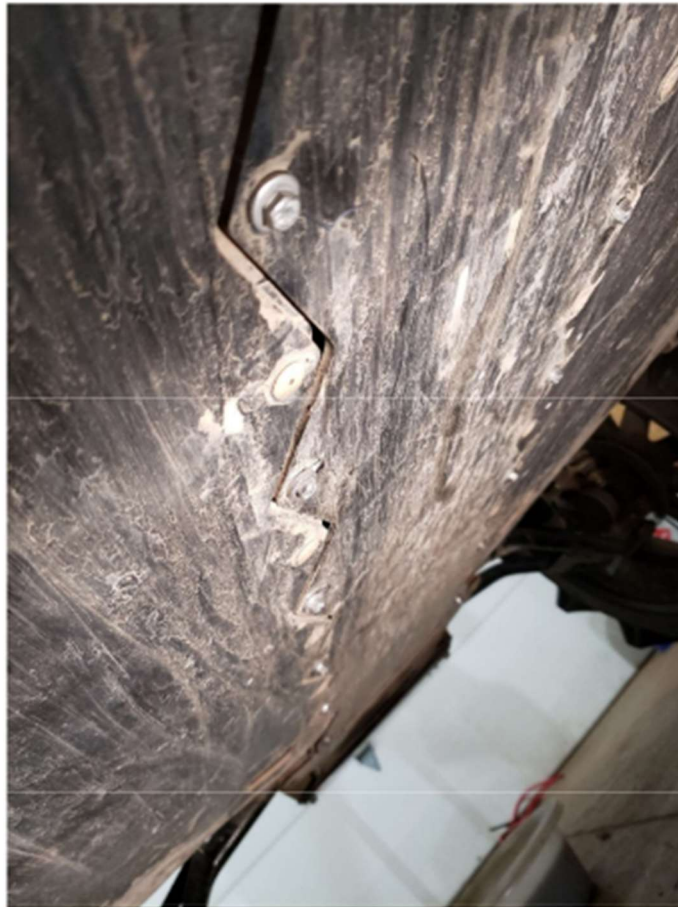


- **Note for Side Skit Plate Holes**
 - You may need to wedge something in between the lower side plastics of the machine to hold the side plastics out of the way while drilling the pilot holes. On the Max machines it sill be easiest to do both of the outer skid plates at the same time. Be sure to pry on these to hard as you may damage them in the process is not careful.

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- Once the rivnuts are installed, the skid plates can be held back in place and the bolts can be installed. To ensure proper fitment, start all of the bolts by hand, then go back and tighten after.



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