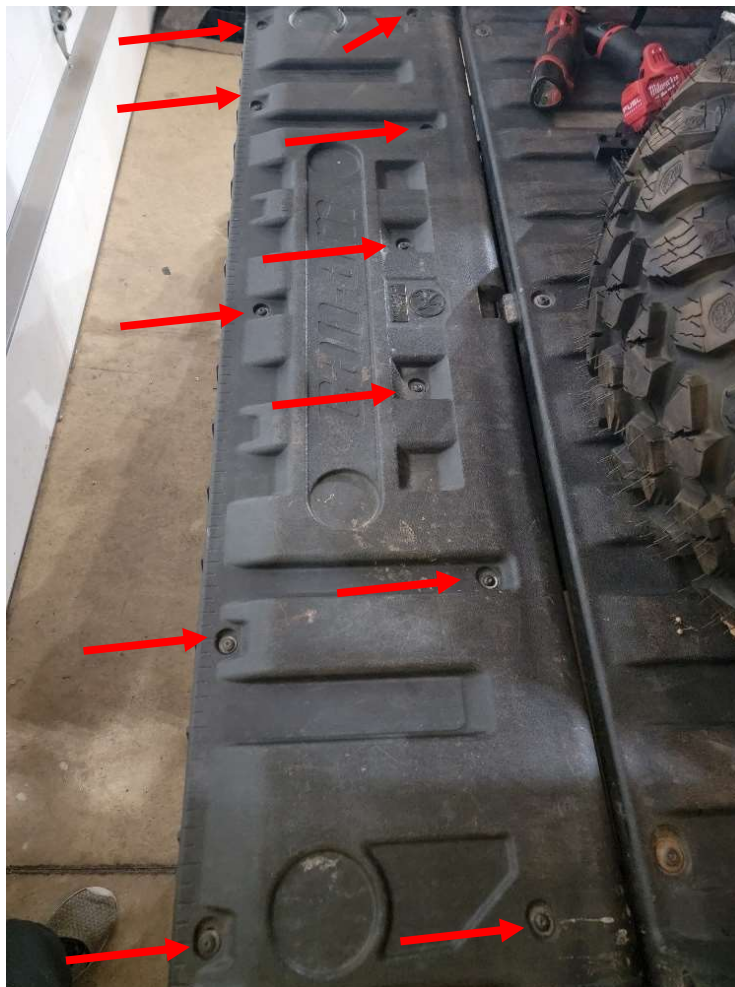


Product: Can Am Defender Tail Gate Stiffener Kit

Disclaimer: N/A

Instructions:

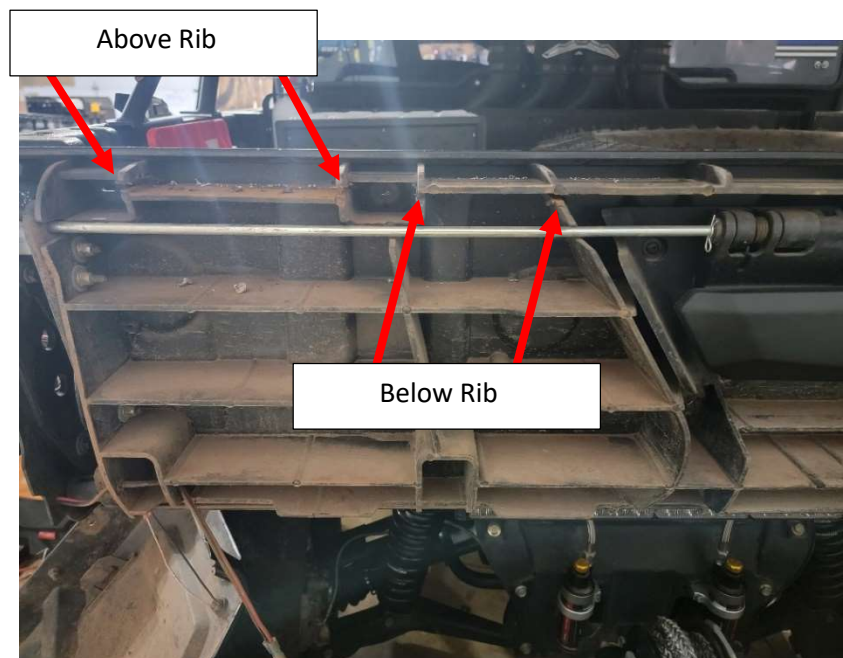
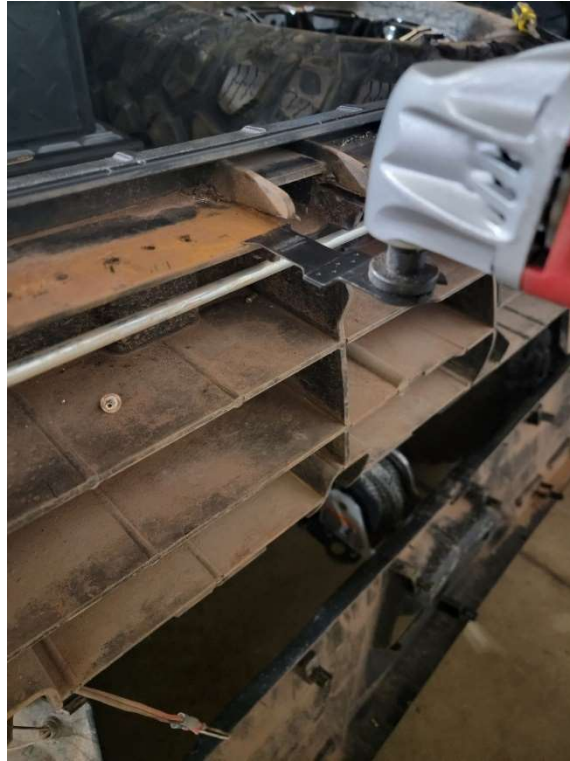
- Open the tail gate and remove the outer skin by removing the T20 torx bolts on the inside of the tail gate.



Thank you for your purchase.

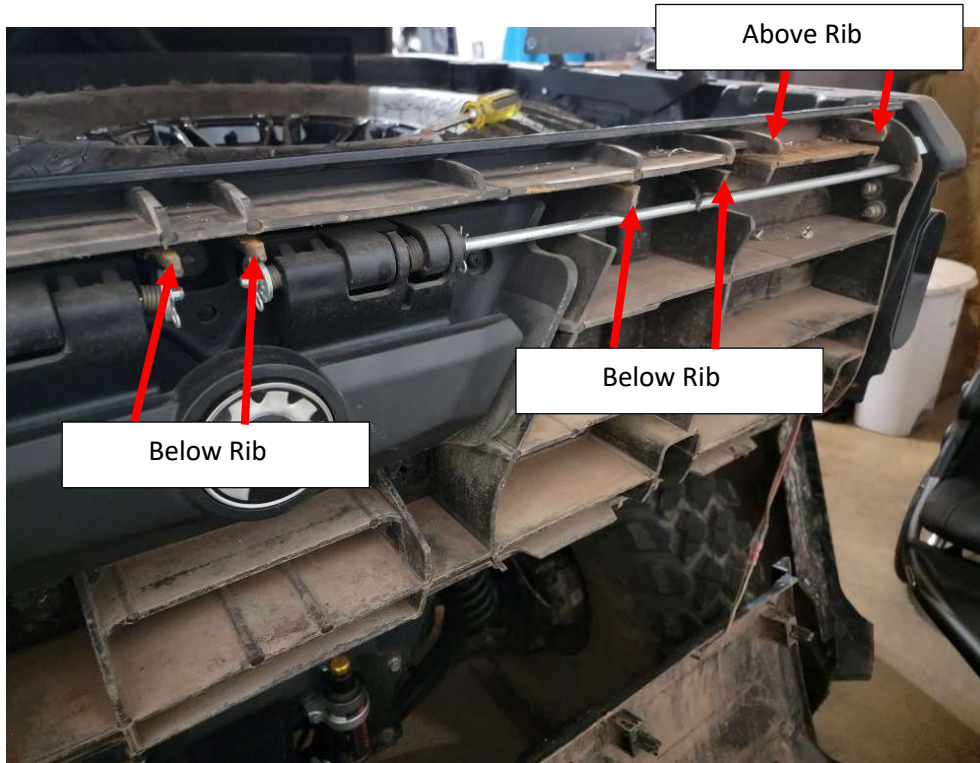
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- Once skin is removed then there will need be be gaps cut into the ribs of the tail gate so the stiffener can be slid into place. The easiest way to do this is with an oscillating cutting blade as shown below.



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- Slide the stiffener in the cut gaps and drill $\frac{13}{64}$ " through one side existing hole in the stiffener through the plastic rib. Keep the stiffener centered as best as possible. Once hole install one rivet with the backing washer. Once completed then do the same to one of the hole positions on the opposite side of the stiffener.



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- Once the two end rivets are in drill the other open 2 holes on each end and install rivets with backing washers on the plastic side.
- For the additional rivets drill $13/64"$ through the plastic rib and through stiffener in the locations outlined below. Then install rivets in those locations.



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- There are two mounting tabs on the outer skin that will need to be trimmed as shown in the picture below. These two tab locations slide through the “U” shaped section on each side of of the tail gate where the reliefs are cut in the stiffener.



- Once installed close the tail gate to insure it latches properly, then while holding the outer skin in place install a few bolts so that way it will stay in place when the tail gate is opened to install the remaining screws.

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